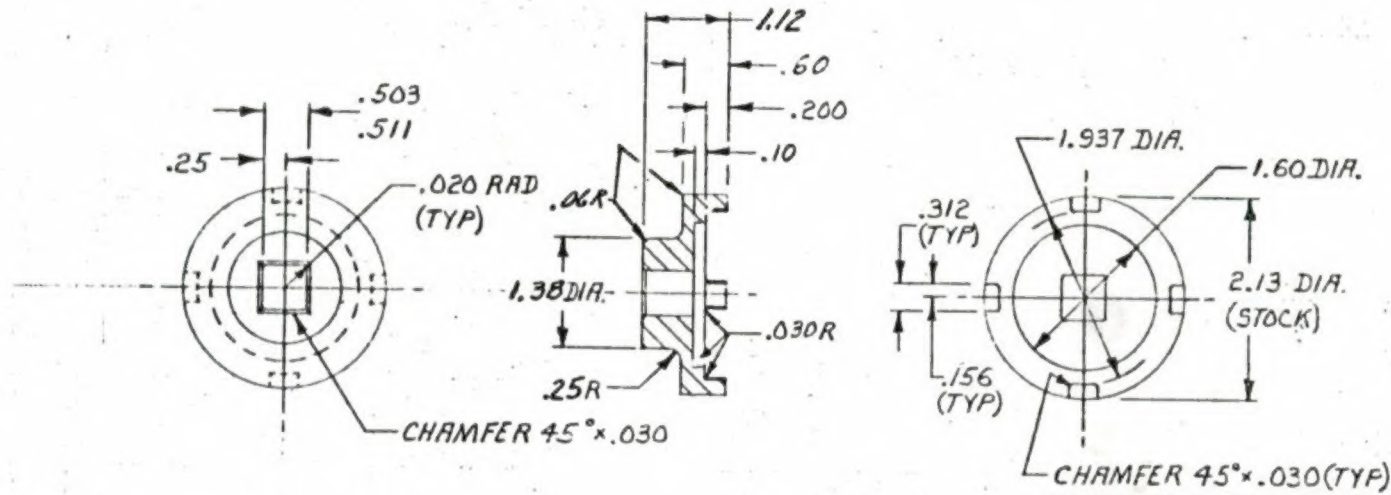


| REVISIONS | | | | |
|-----------|--------|-------------|-------|-------|
| SYM | E.O.'S | DESCRIPTION | DRW'N | APP'D |
| | | | | |
| | | | | |
| | | | | |



269A9224
KIT

SHOP COPY

5. USED ON 269A1241 PITCH BRG. ASSY.
 4. HEAT TREAT RC40 MIN. PER HP 1-1
 3. ACID INK STAMP PART NO.
 2. PARKER LUBRITE PER HP 4-7A
 1. ALL MACHINED SURFACES ¹²⁵ FINISH
 NOTES: UNLESS OTHERWISE SPECIFIED

| REQD | PART NO. | REQD | PART NO. | NAME | SIZE | DESCRIPTION | SPECIFICATION |
|-------------------|-----------|----------------|----------|----------------------------|-------|-------------------------------|---------------|
| ASSEMBLY OPP. | | ASSEMBLY SHOWN | | LIST OF MATERIAL | | | |
| | | | | UNLESS OTHERWISE SPECIFIED | DRWN | 2.13 DIA x 1.12 4130 STL. BAR | MIL-S-6153 |
| | | | | DIMENSIONAL TOLERANCES | CHK'D | | |
| | | | | 3 PLACE DECIMAL ± .010 | APP'D | | |
| | | | | 2 PLACE DECIMAL ± .03 | APP'D | | |
| | | | | ANGULAR ± 0°30' | APP'D | | |
| | | | | DIMENSIONS TO BE MET | APP'D | | |
| | | | | BEFORE PLATING | APP'D | | |
| | | | | CORNER RADIUS .063 ON C | APP'D | | |
| | | | | BORES AND SPOT FACES OF | APP'D | | |
| | | | | 1.250 DIA. OR LESS — .03 | APP'D | | |
| | | | | RADIUS ON GREATER THAN | APP'D | | |
| | | | | 1.250 DIA. | APP'D | | |
| NEXT ASSY USED ON | NEXT ASSY | FINAL ASSY | | | | | |
| APPLICATION | QTY REQD | | | | | | |

REDUCED SIZE PRINT

HUGHES TOOL COMPANY
AIRCRAFT DIVISION
CULVER CITY, CALIFORNIA
269A9224
CODE 02731 SHEET 1 OF 1